

DECLARATION, POWER OF ATTORNEY, AND PETITION

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name,

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

CUTTING DIE AND METHOD OF FORMING

the specification of which

(check one) XXX is attached hereto.

was filed on _____
as Application Serial No. _____
or Express Mail No. _____, as
Serial No. not yet known, and was amended
on _____ (if applicable).

was described and claimed in PCT
International Application No. _____,
filed on _____, and as amended
under PCT Article 19 on _____
(if any).

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I hereby acknowledge the duty to disclose to the United States Patent and Trademark Office all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations §1.56.

I hereby claim foreign priority benefits under Title 35, United States Code, §119 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

Prior Foreign Application(s)

			Priority Claimed
(Number)	(Country)	(Day/Month/Year Filed)	Yes No
(Number)	(Country)	(Day/Month/Year Filed)	Yes No
(Number)	(Country)	(Day/Month/Year Filed)	Yes No

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose to the United States Patent and Trademark Office all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations §1.56, which became available between the filing date of the prior application and the national or PCT International filing date of this application.

(Application Serial No.)	(Filing Date)	(Status) (patented, pending, abandoned)
(Application Serial No.)	(Filing Date)	(Status) (patented, pending, abandoned)
(Application Serial No.)	(Filing Date)	(Status) (patented, pending, abandoned)

And, I hereby appoint Herbert C. Brinkman (R. No. 16,955), Richard H. Evans (R. No. 19,755), John D. Poffenberger (R. No. 20,245), Bruce Tittel (R. No. 22,324), Donald F. Frei (R. No. 21,190), David J. Josephic (R. No. 22,849), A. Ralph Navaro, Jr. (R. No. 23,050), David S. Stallard (R. No. 25,930), J. Robert Chambers (R. No. 25,448), Gregory J. Lunn (R. No. 29,945), Kurt L. Grossman (R. No. 29,799), Clement H. Luken, Jr. (R. No. 32,742), Thomas J. Burger (R. No. 32,662), Gregory F. Ahrens (R. No. 32,957), Joseph R. Jordan (R. No. 25,686), Wayne L. Jacobs (R. No. 35,553), Kurt A. Summe (R. No. 36,023), Kevin G. Rooney (R. No. 36,330), C. Richard Eby (R. No. 25,854), Theodore R. Remaklus (R. No. 38,754), Thomas W. Humphrey (R. No. 34,353), Keith R. Haupt (R. No. 37,638), David E. Pritchard (R. No. 38,273), J. Dwight Poffenberger, Jr. (R. No. 35,324) and Stephen W. Barns (R. No. 38,037) in care of Wood, Herron & Evans, 2700 Carew Tower, Cincinnati, Ohio 45202, and telephone No. 513-241-2324, my attorneys with full power of substitution and revocation, to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith. All correspondence should be sent to Wood, Herron & Evans, 2700 Carew Tower, Cincinnati, Ohio 45202.

Wherefore I pray that Letters Patent be granted to me for the invention or discovery described and claimed in the foregoing specification and claims, and I hereby subscribe my name to the foregoing specification and claims, declaration, power of attorney, and this petition.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Tzyh-Chyang Cherng

Full name of sole or first inventor

Inventor's Signature

Date

1878 Dorchester Drive, #206, Troy Michigan 48084
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Citizenship

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Yu Zhang

Full name of second inventor

Second Inventor's Signature

Date

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AUGUST 26, 1997

PTAS

WOOD, HERRON & EVANS, P.L.L.
DAVID S. STALLARD, ESQ.
2700 CAREW TOWER
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UNITED STATES PATENT AND TRADEMARK OFFICE
NOTICE OF RECORDATION OF ASSIGNMENT DOCUMENT

THE ENCLOSED DOCUMENT HAS BEEN RECORDED BY THE ASSIGNMENT DIVISION OF THE U.S. PATENT AND TRADEMARK OFFICE. A COMPLETE MICROFILM COPY IS AVAILABLE AT THE ASSIGNMENT SEARCH ROOM ON THE REEL AND FRAME NUMBER REFERENCED BELOW.

PLEASE REVIEW ALL INFORMATION CONTAINED ON THIS NOTICE. THE INFORMATION CONTAINED ON THIS RECORDATION NOTICE REFLECTS THE DATA PRESENT IN THE PATENT AND TRADEMARK ASSIGNMENT SYSTEM. IF YOU SHOULD FIND ANY ERRORS OR HAVE QUESTIONS CONCERNING THIS NOTICE, YOU MAY CONTACT THE EMPLOYEE WHOSE NAME APPEARS ON THIS NOTICE AT 703-308-9723. PLEASE SEND REQUEST FOR CORRECTION TO: U.S. PATENT AND TRADEMARK OFFICE, ASSIGNMENT DIVISION, BOX ASSIGNMENTS, NORTH TOWER BUILDING, SUITE 10C35, WASHINGTON, D.C. 20231.

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BRIEF: ASSIGNMENT OF ASSIGNOR'S INTEREST (SEE DOCUMENT FOR DETAILS).

ASSIGNOR:
ZHANG, YU

DOC DATE: 02/14/1996

ASSIGNOR:
CHERNG, TZYH-CHYANG

DOC DATE: 02/14/1996

ASSIGNEE:
STEVENS INTERNATIONAL, INC.
5500 AIRPORT FWY.
FORT WORTH, TEXAS 76117

SERIAL NUMBER: 08602379
PATENT NUMBER:

FILING DATE: 02/16/1996
ISSUE DATE:

MAYA BENNETT, EXAMINER
ASSIGNMENT DIVISION
OFFICE OF PUBLIC RECORDS

08-08-1997

PTO FORM 1595 RECORDATION FOR
PATENTS



Commerce
and Trademark Office

100505727

To the Honorable Commissioner of Patents and Trademarks: Please return attached original documents or copy thereof.

08/602379

1. Name of conveying party(ies): Yu Zhang and Tzyh-Chyang Cherng

Additional names of conveying party(ies) attached? No

2. Name and Address of receiving party(ies):

Name: Stevens International, Inc.

Street Address: 5500 Airport Fwy.

City: Fort Worth State: Texas Zip: 76117

Additional name(s) and address(es) attached? Yes XXX No

3. Nature of Conveyance:

XXX Assignment Merger Security Agreement Change of Name

Other Execution Date: February 14, 1996

4. Application number(s) or patent number(s):

If this document is being filed together with a new application, the execution date of the application is February 14, 1996

A. Patent Application No.(s)

B. Patent No.(s)

Additional numbers attached? Yes XXX No

5. Name and Address of party to whom correspondence concerning document should be mailed:

Name: David S. Stallard, Esq.
WOOD, HERRON & EVANS, P.L.L.
2700 Carew Tower
Cincinnati, Ohio 45202

6. Total number of applications and patents involved: 1

7. Total fee (37 CFR 3.41):.....\$40.00

XXX Enclosed Authorized to be charged to deposit account

8. Deposit Account No. 23-3000.

DO NOT USE THIS SPACE

9. Statement and signature:

310 CS 03/06/96 08602379

To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document.

David S. Stallard

Name of Person Signing

Reg. No. 25,930

David S. Stallard
Signature

2-15-96
Date

Total number of pages comprising cover sheet: 1

ASSIGNMENT OF INVENTION AND
PATENTS THEREON

WHEREAS, we Tzyh-Chyang Cherng of 419 Greenwich Drive, #G, Howell, in the State of Michigan (48843), and Yu Zhang of 1878 Dorchester Drive, No. 206, Troy in the State of Michigan (48084) have invented a new and improved CUTTING DIE AND METHOD OF FORMING as fully disclosed in an application for Patent so entitled and filed by us on even date herewith, and whereas, Stevens International, Inc, a corporation organized under the Laws of the State of Delaware and having its principal office at 5500 Airport Fwy. Fort Worth, Texas 76117 desires to acquire the entire interest in and to the subject-matter disclosed in said application and in and to all patents issued or to be issued thereon.

NOW, THEREFORE, to all whom it may concern, be it known that, for and in consideration of the sum of One Dollar to us in hand paid, and other good and valuable consideration, the receipt of which is hereby acknowledged, we have sold, assigned and transferred, and by these presents do sell, assign and transfer unto the said Stevens International, Inc. our entire right, title and interest in and to the subject-matter disclosed in said application and in and to all Letters Patent Domestic and Foreign issued or to be obtained thereon, including all rights and interests with priority rights under the Paris Convention for the Protection of Industrial Property, the International Patent Cooperative Union, European Patent Convention, Common Market Convention, or any other Convention or Union for each country of said Convention or Union; and we do hereby authorize and request the Commissioner of Patents to issue the Letters Patent granted on said application and all future patents granted upon the subject-matter disclosed therein to the above named Assignee, its legal representatives and assigns.

Witness my hand this 14 day of Feb, 1996.

Tzyh-Chyang Cherng Inventor.

Witness my hand this 14 day of Feb, 1996.

Yu Zhang Inventor

STATE OF MICHIGAN)
COUNTY OF OKLAND) ss.

On this 14 day of FEBRUARY, 1996, before me personally appeared Tzyh-Chyang Cherng, to me known and known to me to be the Inventor aforesaid who duly acknowledged the signing of the foregoing instrument to be his voluntary act and deed and who executed the same for the uses and purposes therein specified.

[Signature]
Notary Public

STATE OF MICHIGAN)
COUNTY OF OKLAND) ss.

On this 14 day of FEBRUARY, 1996, before me personally appeared Yu Zhang, to me known and known to me to be the Inventor aforesaid who duly acknowledged the signing of the foregoing instrument to be his voluntary act and deed and who executed the same for the uses and purposes therein specified.

[Signature]
Notary Public